









Valve Testing & Repair Facilities




This document is designed to assist in locating companies able to provide general and specialised valve and actuator testing facilities and valve repair services in the UK.



What the list provides:



- The Company name
- Contact details
- A brief description of the service offered

<p> 3B Controls Ltd 4 Heron Business Park Tan House Lane Widnes Cheshire WA8 0SW</p> <p>Tel: 0044 (0) 1928 567069 Email: sales@3bcontrols.com Web: www.3bcontrols.com</p>	<p>SERVICE:</p> <p>3B Controls offer onsite and offsite valve maintenance and inspection for all low pressure & vacuum relief valves, Emergency relief manways, Tank blanketing valves and Flame arresters.</p> <p>Services include:</p> <ul style="list-style-type: none"> • Inspection. • Refurbishment. • Resetting. • Certified functional testing. • Spares supply and fitting.
<p> Adanac Valve Specialities 14 Windmill Avenue Woolpit Business Park, Woolpit Suffolk IP30 9UP</p> <p>Tel: +44 (0) 1359 240404 Email: info@adanac.co.uk Web: www.adanac.co.uk</p>	<p>SERVICE:</p> <ul style="list-style-type: none"> • Low temperature testing of valves and associated equipment for cryogenic service at temperatures down to -1960C to National standards such as BS EN 1626 and BS 6364 and user specifications including Shell SPE 77/306, 77/200 and many others. • Elevated temperature testing up to +4000C. • Fugitive Emissions Prototype/Production testing to standards and specifications such as BS EN 15848 and Shell SPE 77/312. • Hydrostatic and Pneumatic Production testing to standards including BS EN 12266, API 598, API 6D and many others. • High Pressure Pneumatic testing at pressures up to 345 barg (5000psi) using Nitrogen, Argon, Helium and Helium/Nitrogen mixtures. • Hydrostatic Testing to 750barg (11000psi) • Performance/Endurance Testing. • Degreasing and Oxygen Cleaning. • Machining Services. • Refurbishment Services.
<p> Auld Valves Auld Valves Cowlairs Industrial Estate Finlas Street Glasgow G22 5DQ</p> <p>Tel: +44 (0) 141 557 0515 Email: sales@auldvalves.com Web: www.auldvalves.com</p>	<p>SERVICE:</p> <p>Auld Valves offer a valve refurbishment service for not only valves of our manufacture but also those of other suppliers.</p> <p>Our engineers will provide a detailed breakdown of the necessary spares and rectification work required to restore a valve to full working condition, along with an estimated costs and timescale.</p>

 <p>BHR Group Cranfield Bedford MK43 0AJ</p> <p>Tel: +44 (0) 1234 750422 Email: info@bhrgroup.com Web: www.bhrgroup.com</p>	<p>SERVICE:</p> <p>Offers services to the valve industry such as conceptual/feasibility studies and continues through the product development cycle to prototype, design, testing and redevelopment, ending with technical support for the valve once it reached the market. A wide range of valve applications can be tested in-house including petrochemical, gasses and water.</p>
 <p>Blackhall Engineering Ltd Cedar House 362 Bradford Road Brighouse West Yorkshire HD6 4DJ</p> <p>Tel: +44 (0) 1484 407080 Email: tsmith@blackhall.co.uk Web: www.blackhall.co.uk</p>	<p>SERVICE:</p> <p>Blackhall Engineering provides a complete service, repair and test facility for Blackhall Larner Johnson® Needle Flow Control Valves (having purchased the sole Global Intellectual property rights from Blakeborough valves in 1989), the full range of Blackhall & Blakeborough Water Products, Blackhall Automatic Recirculation Valves and Blackhall Cryogenic Valves. The company also services the full range of Taylor Valves & Shaw Valves steam, boiler and special duty / hazardous chemical valve products (having acquired TaylorShaw Valves in 2007), as well as a wide range of other manufacturers products.</p> <p>The company's team is made up of Qualified Refurbishment Valve Engineers and Confined Space Trained & Qualified Personnel who can provide valve inspection and consultancy surveys with full Technical Reports, Internal endoscopic camera inspections with recorded DVD Back up, capable of entering orifice sizes as small as 6mm, Retro design & installation of electric, hydraulic, and pneumatic actuators relating to valve operating systems, Gearbox & Actuator Refurbishment.</p>
 <p>Comid Engineering Townfield Works Greenacres Road Oldham Lancashire OL4 2AB</p> <p>Tel: +44 (0) 0161 624 9592 Email: sales@comid.co.uk Web: www.comid.co.uk</p>	<p>SERVICE:</p> <ul style="list-style-type: none"> • Providing a complete service in Valve Reconditioning, Isolation, Control and Safety Valves. • Workshop and on-site service ISO 9001 Q.M.S. Certified • VeriTest, In-situ Safety Valve Test and certification. • National coverage, Workshops at Oldham and Walsall • Comid reconditioned valves helps eliminate the need for modifications to pipework. • In House machine shop for retrofitting, actuation, modification and reverse engineering.

 <p>D&D International Valves Ltd. Saxham Business Park Saxham. Suffolk. IP28 6RX</p> <p>Tel: 0044 1284 700350 Email: sales@ddvalves.com Web: www.ddvalves.com</p>	<p>SERVICE:</p> <p>Pressure testing to API 598 and API 6D Witness Pressure Testing. ABS / Lloyds etc.</p> <ul style="list-style-type: none"> • 2" to 12" Class 150 • 2" to 12" Class 300 • 2" to 8" Class 600 • 2" to 6" Class 900 • 2" to 5" Class 1500 <p>Gauges calibrated by Antech Calibration Services.</p>
 <p>Denholm Valvecare Engineering Ltd North End Welbourn Lincoln LN5 0ND</p> <p>Tel: +44 (0) 1400 273370 Email: sales@valvecare.com Web: www.valvecare.com</p>	<p>SERVICE:</p> <p>Valvecare Engineering Limited's two UK service bases specialise in valve engineering, repair, testing and maintenance services.</p> <p>Specialising in high integrity isolation and control valves and associated instrumentation, Valvecare is supported by its own in-house technical services team (Design & Application engineers) and by Key OEM partners.</p>
 <p>eTec Engineering Services Ltd 22 Warren Road Wickersley Rotherham S66 2HG</p> <p>Tel: +44 (0) 1709 544111 Email: sales@etec.uk.com Web: www.etec.uk</p>	<p>SERVICE:</p> <p>eTec Engineering Services Ltd (eTec) formed by ex Boving valve design engineers in 2006 offer a bespoke valve refurbishment service.</p> <p>Valves are stripped and a condition assessment undertaken with a refurbishment plan, considering restoring valve wear components, repairs to damaged / corroded parts, provided for agreement prior to commencing any refurbishment work. Protective systems such as painting, glass flake and ebonite coating are commonly used. Each valve is individually pressure and functionally tested and agreed Quality Documentation are provided. We specialise in Butterfly, Spherical Valves, Reflux Valve, Energy Dissipating Valve and Four Way Valves.</p> <p>eTec also offer</p> <p>Third party testing services, Engineering experience with Boving valves to provide a re-engineering service for valve parts. Design improvements updating equipment to latest standard of operation and safety requirements. Onsite condition assessment and technical support. Structural Integrity Analysis (FEA), Remaining Life Analysis. Site supervision for installation, assembly and commissioning of valves. Specialist support when interfacing with Hydro Turbines, Governors and Control Systems.</p>

 <p>GE Oil and Gas Valve Service and Repair Division Gillibrands Road East Gillibrands Skelmersdale Lancashire WN8 9TU</p> <p>Tel: 01695 52600 Fax: 01695 52601</p>	<p>SERVICE:</p> <p>GE Oil And Gas Service and Repairs Department provides a complete valve overhaul and testing service to the power and process industries, complementing the market leading Consolidated Safety/Relief and Masoneilan Control Valve products. Capabilities include:</p> <ul style="list-style-type: none"> • Repair/servicing/re-calibration of Safety/Relief Valves, Control Valves and all other • Valve types. • In-situ Electronic Valve set pressure verification/adjustment/validation (Third Party Accredited) • Onsite or Offsite (Tailored to customer requirements) • In-house or onsite specialist training • Installation/Commissioning Engineers • Rapid Response • Global coverage
 <p>Hertel Valve & Rotating Services Ltd 1 Hudson Quay The Halyard Middlehaven Middlesbrough TS3 6RT</p> <p>Tel: +44 (0) 1642 443512 Email: salesHVRS@hertel.co.uk Web: www.hertel.com</p>	<p>SERVICE:</p> <p>Our comprehensive engineering workshops offer a complete service for the overhaul, test and repair of valves. Our fully equipped facilities and state of the art testing equipment cater for various valve sizes and valve types.</p> <p>Alongside our comprehensive range of valve testing and lapping equipment, our repair and overhaul services include the removal and refitting of equipment, on-site repairs & calibration and labour supply.</p> <p>With extensive industry experience, HVRS provide a high-quality service tailored to your specific needs, regardless of the manufacturer or complexity of the asset.</p> <p>Our scope of services ensure that the valve, actuator, positioner, and control valve assembly accessory components function effectively.</p> <p>Services include:</p> <ul style="list-style-type: none"> • Total Valve Management • Mechanical Inspection • Shutdown Planning • On-site Repairs • Re-Instrumentation • Site Surveys/ Troubleshooting • Predictive Maintenance • OEM Stock & Supply • Commissioning

<p> BVAA MEMBER</p> <p>Johnson Valves Unit 7 Trinity Court Calmore INd Estate Southampton SO40 3WX</p> <p>Tel: +44 (0) 2380 669666 Email: sales@johnsonvalves.com Web: www.johnsonvalves.com</p>	<p>SERVICE:</p> <ul style="list-style-type: none"> • Johnson Valves are able to repair, service and test a wide variety of safety relief and pressure relief valves. • ISO9001:2008 Quality Accreditation • Provision of OEM spares • Experienced technical support and advice • All test equipment traceable to a UKAS Test Facility
<p> BVAA MEMBER</p> <p>Koso Kent Introl Ltd Aftermarket Facility Sherwood Road Brighouse West Yorkshire HD6 1QG</p> <p>Tel: +44 (0) 1484 710311 Email: INFO@KENTINTROL.COM Web: www.kentintrol.com</p>	<p>SERVICE:</p> <p>Koso Kent Introl aftermarket team is based in a bespoke, fully equipped facility in Brighouse West Yorkshire and is adjacent to our design and manufacturing facilities, this allows our philosophy of total quality to always be upheld; with contributions from KKI's design and production engineers ensuring that aftermarket projects provide optimum benefits for our customers, where customers need aftermarket support on location, we have a team of service engineers on constant stand-by, ready to travel anywhere in the world to service our valves and actuators.</p>
<p> BVAA MEMBER</p> <p>MCE Group plc Pennine House Hurricane Court Concorde Way Stockton-on-Tees TS18 3TL</p> <p>Tel: +44 (0) 1642 882211 E-Mail: mce@mceplc.com Web: www.mceplc.com</p>	<p>SERVICE:</p> <p>All types of industrial isolation, control, pressure relief valves serviced and calibrated both on and off site.</p> <p>Valve diagnostic services:</p> <ul style="list-style-type: none"> • In situ valve leakage surveys • In situ safety / relief valve set pressure verification & calibration • Flow Scan Fisher Approved Service Centre • Valve Management Database • Valve Actuation installation, repair and overhaul • In house machining & welding facilities • Hydrostatic Testing • Nitrogen Testing • Safety & Control Valve installation & commissioning • Mobile Workshops • Stockist of metal to metal seated ball valves • Valve Technologies Inc. European, Middle East and Africa service provider.



Metso Automation Limited

Unit B, Hall Dene Way,
Seaham Grange Industrial Estate,
Co/Durham
SR7 0PU

Tel: 0191 5230120
Email: uk.sales@metso.com
Web: www.metso.com

SERVICE:

Metso Automation service centre has the latest technology and capacity required to handle large scale turnaround events, including, overhauls, field support, diagnostic services, valve management solutions, and training programmes as well as being an OEM.

All work is carried out in accordance to the quality and environmental procedures ISO 9001 and ISO 14000, and all service engineers are ATEX trained.

Facilities allow for:

- Hydrostatic testing up to 10,000 psi
- Low pressure Nitrogen and Air testing using precision flow meters.

All work is carried out in accordance to Metso defined service procedures and leaves our service centre with test certification and carries a warranty to the same level as new manufactured valve packages.



Pentair Valves & Controls




Service Sales
White Moss Technology Management
Centre,
White Moss Business Park
Moss Lane View
Skelmersdale
WN8 9TN

Tel: +44 (0) 1695 55 48 00
Email: narvikyarwaydewrance@pentair.com
Web: www.pentair.com

SERVICE:

Extensive servicing facilities at Aberdeen, Worsley, Redcar and Market Harborough, providing back up resources and technical support to customers and Pentair's "Field based" services.

- ISO 9001:2008 accreditation. LRQA.
- Provision of OEM parts, technical support, data and quality standards.
Service facilities fully equipped and capable of testing and repairing all valve products. Safety Valves, Control Valves, Isolation Valves & Marine Valves
- Calibration facilities
- Fully equipped hydrostatic Test Bay for testing up to 15000 PSIG.
- Comprehensive range of Safety Valve Test Equipment, including in- situ testing & machining.
- Fully equipped mobile workshops
- Extensive range of valve training courses
1Day Introduction Courses
3 & 5 Day Assessed courses.
- Asset Management Services
Performance Monitoring
Maintenance Strategy Development
Spares Optimisation Analysis
Risk Based Inspection / Route Cause Analysis

 <p>Precision Polymer Engineering Greenbank Road Blackburn Lancashire BB1 3EA</p> <p>Tel: +44 (0) 1254 295400 Email: prepol.info@idexcorp.com Web: www.prepol.com</p>	<p>SERVICE:</p> <p>Precision Polymer Engineering (PPE) has been delivering sealing solutions to the world's industrial markets for over 40 years. For valves operating in some of the most inhospitable environments in the world, PPE's range of elastomer grades are specifically tailored to provide the ultimate sealing performance.</p> <ul style="list-style-type: none"> • High pressure and explosive decompression (ED) resistance. • High temperature and HTHP capability (+325°C/627°F). • Low temperature capability for API 6A & 6D valves (-46°C/-51°F). • Chemical resistance to sour gas and oilfield media. • NORSOK, NACE & TOTAL tested materials. • Low temperature for cryogenic valves • FDA and 3-A compliant materials. • USP class VI approved materials.
 <p>Provalve Ltd Automation Works, Unit G17 Riverbank Way, Lowfields Business Park, Elland. HX5 9DN.</p> <p>Tel: 01422 313589 Email: enquiries@provalve.co.uk Web: www.provalve.co.uk</p>	<p>SERVICE:</p> <p>In the field of valve repair Provalve Ltd is unique. Our experience and direct access to OEM data has given us the specialist skills to both supply New Products and Overhaul / Repair all types and designs of valves either at our works or at customer site.</p> <p>Our workshops operate three segregated test areas which include the following Metrus Safety Valve Test Rig (Air), Safety Valve Test Rig, 3 off Control Valve Riggs, Vacuum Test Rig and Pump (EDWASH 8). Provalve can test at pressures up to 40,000 psi.</p>
 <p>Rotork UK Ltd Regina House Ring Road Bramley Leeds LS13 4ET</p> <p>Tel: +44 (0)113 2057237 Email: serviceuk@rotork.com Web: www.rotork.com</p>	<p>SERVICE:</p> <p>Rotork UK provides a comprehensive actuator repair, upgrade and overhaul service for all makes and types of Electric, Pneumatic, Hydraulic and Electro-Hydraulic actuator. With a Service workshop in both Leeds and Bath, fully equipped with test rigs and a comprehensive stock of spares to keep your plant moving.</p>



RP Valves Limited

Merlin House
Fred Dannett Road
Mildenhall
Suffolk
IP28 7RD

Tel: +44 (0) 1638 711311
Email: sales@rpv-group.co.uk
Web: www.rpv-group.co.uk

SERVICE:

Offers pressure testing and modification of valves and related equipment to international or customers' standards in the following categories:

- Hydrostatic testing up to maximum 10,000psi (including extended durations)
- Gas testing (Nitrogen, Nitrogen/Helium Mixture and pure Helium) to maximum 10,000psi.
- Low Temperature (cryogenic) and Fugitive Emission testing to Shell and other specifications (using precision Flow Meters and Mass Spectrometer with probe)
- Witness testing available via live web link
- Fully approved by valve manufactures to modify valves together with our full CE marking approval (BSI certificate no.CE 595218)
- Clean room facilities for process and oxygen clean services using UV light inspection.



Schoolhill Engineering Co Ltd

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SERVICE:




Design and manufactures of a variety of subsea control valves




- Check Valves
- Shuttle Valves,
- 3 Way Pilot Operated Valves
- Quick Exhaust Valves for emergency shutdown (ESD). Valves are manufactured in Stainless Steels or other corrosion resistant alloys.

Recently we have been working with a major oil producer to develop High Flow, High Integrity QEVs with SIL certification. This work is almost completed and we are now turning our attention to BOP control valves since the Macondo Report identified these valves as requiring special attention.

Schoolhill manufacture a dedicated range of hydraulic cylinders for Deep-water Subsea operation and other harsh environments.

We have over 30 years experience in the Oil and Gas Industry.

<p> BVAA MEMBER</p> <p>Score Europe Limited Score (Europe) Ltd The Paragon Works Woodend Place Cowdenbeath Fife KY4 8EE</p> <p>Tel: +44 (0) 01383 570510 Email: customersupport@score-group.com Web: www.score-europe.com</p>	<p>SERVICE:</p> <ul style="list-style-type: none"> • Largest independent specialised testing facility including: • Fire Type Testing • Low Temperature and Cryogenic Type Testing • API 6A “PR2” Testing • Gas Testing • Leak Detection • Hyperbaric Testing • Torque Testing • Valve & Operator Diagnostics • Contamination Testing • Fugitive Emissions • Vacuum Testing • Steam Testing • Acoustic Emissions Leak Testing
<p> BVAA MEMBER</p> <p>Seetru Limited Albion Dockside Works Hanover Place Bristol BS1 6UT</p> <p>Tel: +44 (0) 117 9279204 Email: enquiries@seetru.com Web: www.seetru.com</p>	<p>SERVICE:</p> <p>The service arm of Seetru, SES, draws on the organisation’s experience and expertise as a safety valve manufacturer to provide the management and maintenance of customers’ inventories of safety valves irrespective of safety valve type, size and make.</p> <p>Seetru Engineering Services are the maintenance arm of Seetru Limited. We offer a complete one stop shop solution to all your safety valve requirements:-</p> <ul style="list-style-type: none"> • On-line test • On-site off-site overhaul/calibration • Full system management • All types and makes • Full trained “Safety Valve Technicians” • Patented unique “Quality rating” testing
<p> BVAA MEMBER</p> <p>SGS United Kingdom Ltd Unit 7, Manby Road, Immingham North East Lincolnshire DN40 2LH</p> <p>Tel: +44 (0) 1469 570248 Email: gb.industrial.sales@sgs.com Web: www.uk.sgs.com</p>	<p>SERVICE:</p> <p>Overhaul and certification and refurbishment specialists of relief, isolation Control, regulating and Non-Return valves. Safety and Pilot operated valves. Project and outage working. Mobile workshops suitable for Zone 2 working. Inline valve testing using our hi-tech VTIL equipment suitable for Zone 1.</p> <p>Web based valve reporting software including certificate receipt, tracking, history and graphing and planning functions.</p> <p>SGS holds ISO9001-2008 & OHSAS 18001. Valve engineers ASME certified. SGS has a global footprint offering valve services and has access to both spares and services through this network.</p>

<p> BVAA MEMBER</p> <p>Smart Valve Services (Northvale Korting) Unit 3C Sevenside Trading Estate Avonmouth Bristol BS11 9YQ</p> <p>Tel: +44 (0) 117 982 6714 Email: svs@smartvalves.co.uk Web: www.smartvalves.co.uk</p>	<p>SERVICE:</p> <p>Same day turnaround on emergency breakdown Collect & return certified Supply of all consumables for boiler inspection</p> <p>Its facility at Avonmouth can cope with any type of valve up to 48", and has a wide range of tooling specifically designed to handle refurbishment tasks. Valve refurbishment is completed with paint finish to a standard as high as a new valve.</p>
<p> BVAA MEMBER</p> <p>Steam Plant Engineering Ltd Victoria Works Victoria Road Halesowen West Midlands B62 8HZ</p> <p>Tel: +44 (0) 1384 295328 Email: sales@steamplant.net Web: www.steamplant.net</p>	<p>SERVICE:</p> <p>Formed with a vast experience in the industry we are able to supply a complete boiler repair, installation, troubleshooting and inspection package to increase boiler house efficiency. From a passing valve to a complete turnkey boiler house installation, Steam Plant Engineering offers the knowledge, experience and expertise to carry out the complete job.</p> <p>Based in the heart of the West Midlands at the hub of the motorway network, we are ideally situated to offer a speedy response to all our customers, both nationwide and overseas including a 24 hour service.</p> <p>Steam Plant Engineering are a Zurich Risk Services accredited service centre and are regularly audited ensuring all industrial valves are overhauled and tested to the highest standards, the history of the valves are fully traceable via our comprehensive database. If you need a valve overhauled quickly, this is not a problem, we can offer a collection & delivery service, which can also include removal & fitting and we have a stock of fully reconditioned valves available at competitive prices.</p>
<p> BVAA MEMBER</p> <p>Ultravalve Limited Diamond Works. Unit 11&13 Mapletree Lane Halesowen B63 2BN</p> <p>Tel : 01384 411888 Email: sales@ultravalve.co.uk Web: www.ultravalve.co.uk</p>	<p>SERVICE:</p> <p>We offer a complete Valve overhaul and testing service, recalibration or Safety/Relief Valves, Control Valves plus Gate, Globe, & Parallel Slide Valves. Ultravalve specialise in on site testing and repairing of RPZ Valves & Category 4 BA Devices.</p> <p>We are accredited by: WTI, ISO9001, Achilles, Safe Contractor and constructionline as well as being members of the Black Country Chamber of Commerce and BVAA.</p>



Weir Valves & Controls UK

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Email: info@weir.com

Web: www.weirvalve.com

SERVICE:

All pressure containing items are hydrostatically tested, seat leakage tested and functional tested. Gas, packing emission, cryogenic and advanced functional testing can also be arranged.

- Non-destructive examination by radiography, ultrasonics, magnetic particle and liquid penetrant.
- Chemical analysis by computer controlled direct reading emission spectrometer
- Mechanical testing for tensile properties at ambient and elevated temperatures, bend and hardness testing.